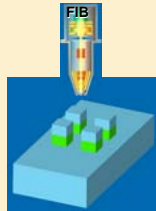


## Patterning of magnetic materials

Ferromagnetic/Antiferromagnetic (FM/aFM) layers are currently employed in reading heads devices and are appealing for future devices such as magnetic RAMs. These new applications require a knowledge on how the magnetic properties change when size is confined to the nano-scale.

FIB offers a very flexible and easy tool for nano-patterning: material is removed by ion milling, leaving arrays of isolated features with the desired pattern.



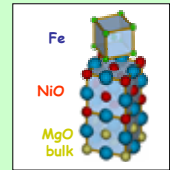
## The Experiment

Magnetic properties can strongly depend on features' morphology, therefore we have studied the shape of patterned features as a function of two beam parameters: current(I) and dwell time (DT). Patterns consisted of 250 and 500 nm square islands.

Beam currents			Dwell Time	Energy
Nominal I	Nominal Ø	Actual I		
50 pA	15 nm	60 pA	1 µs	30 keV
100 pA	20 nm	144 pA	10 µs	
300 pA	25 nm	398 pA	100 µs	

The sample was a MgO<sub>cap</sub>/Fe/NiO/MgO multilayer, grown and characterized (chemically and structurally) in UHV.

MgO<sub>cap</sub> 10 nm  
Fe(100) 10 nm  
NiO(100) 10 nm  
MgO(100) bulk

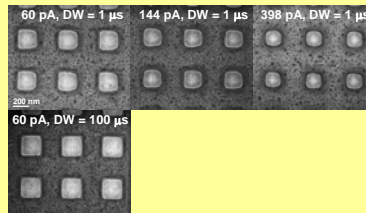


## SEM Pattern Analysis

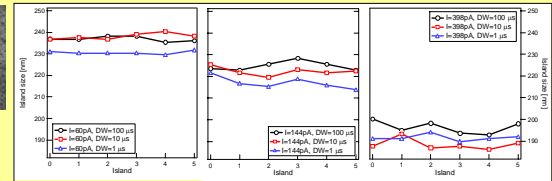
**Dependence on I:** Island size decreases as I increases, shape rounds

**Dependence on DT:** At a given I shape is better defined the higher DT (lower repetitions)

### 250 nm Islands



### Island size

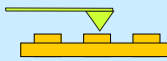


## AFM Pattern Analysis

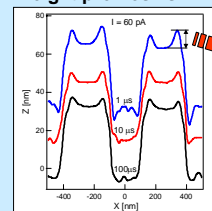
**Dependence on I and DT:** confirms SEM observations

**Edge bending:** A pronounced bending-up occurs at the edges. As size decreases with I, bended edges overlap at the center of the island.

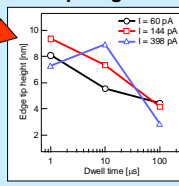
**Tip heights vs. I and DT:** Edge bending strongly reduces when DT increases at a given I



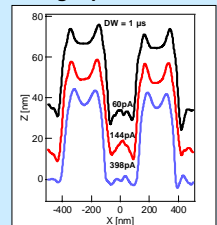
### Height profiles vs. DT



### Tip heights



### Height profiles vs. I

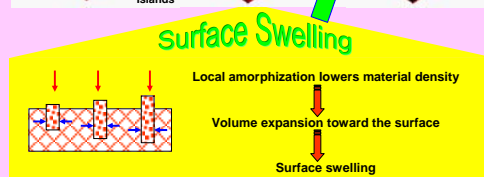
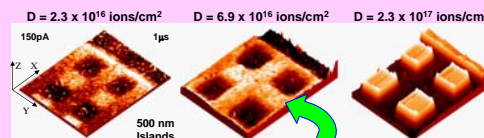


## The origin of edge bending: SURFACE SWELLING

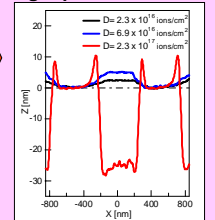
To investigate the origin of edge bending we have patterned 500nm island at increasing ion dose.

**Surface swelling:** At low doses, before erosion starts, swelling is observed where the beam hits the surface. Surface is 5 nm-elevated with respect to untouched areas.

We explain bended edges as the tails of swelled areas.



### Height profiles vs. Dose



## CONCLUSIONS

- 1) Increasing I (beam size): Island size decreases, roundness increases.
- 2) Increasing Dwell Time (lower repetitions): sharper shapes.
- 3) AFM analysis revealed edge bending of island surface.
- 4) Edge bending originates from surface swelling at the beginning of the pattern (low ion dose).