



**FEI**<sup>TM</sup>

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**Circuit Edit**  
**Imaging and Endpoint Beyond 130 nm**

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# Development Directions for Circuit Edit FIB

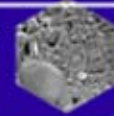
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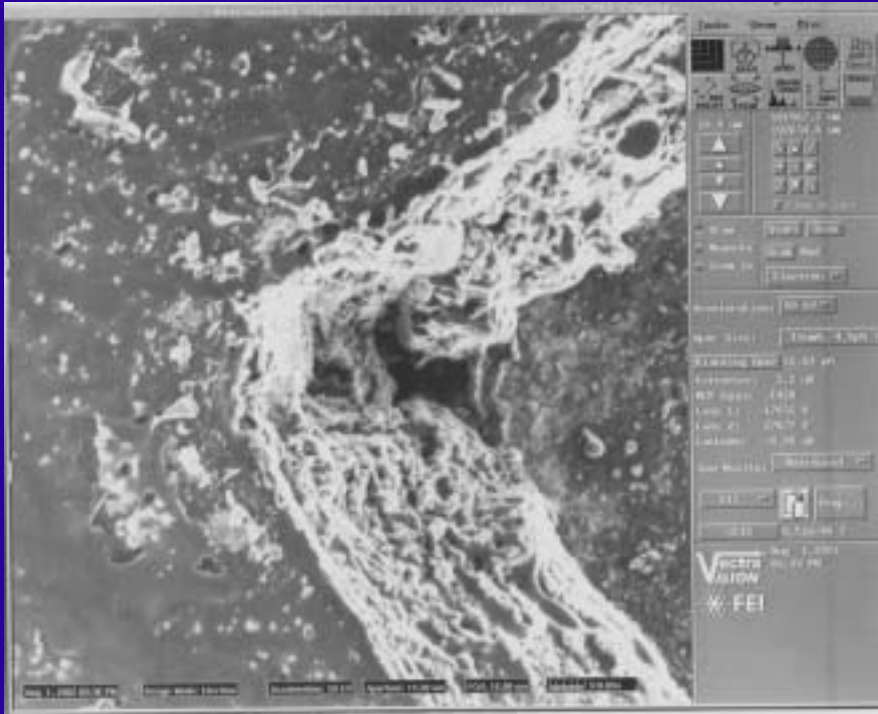
- ◆ Image signal collection efficiency
- ◆ Ion beam placement accuracy
- ◆ High Aspect Ratio VIA milling
- ◆ Endpoint detection
- ◆ New materials

# Signal collection efficiency, $Se^-$

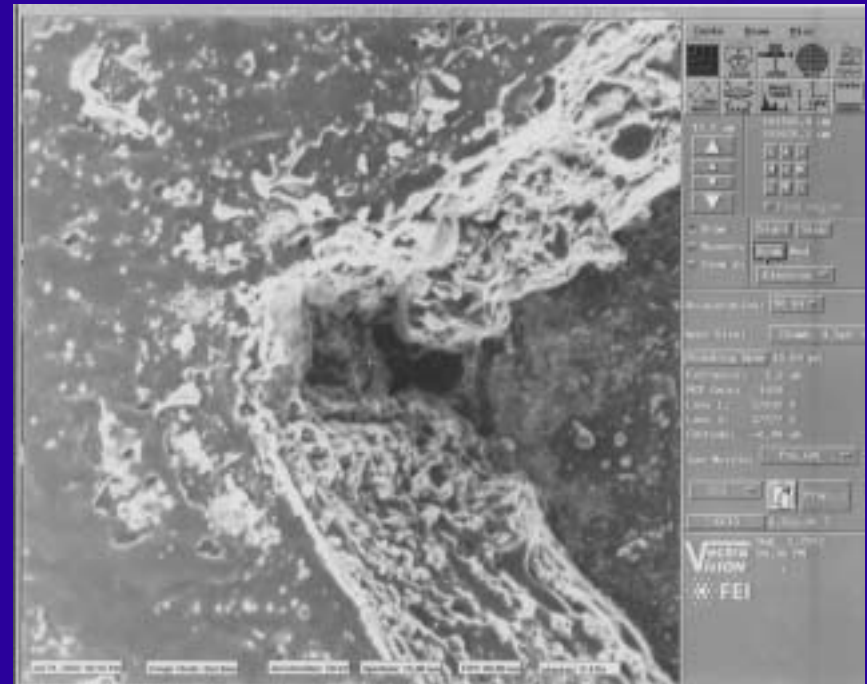
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## Extended GAE nozzle



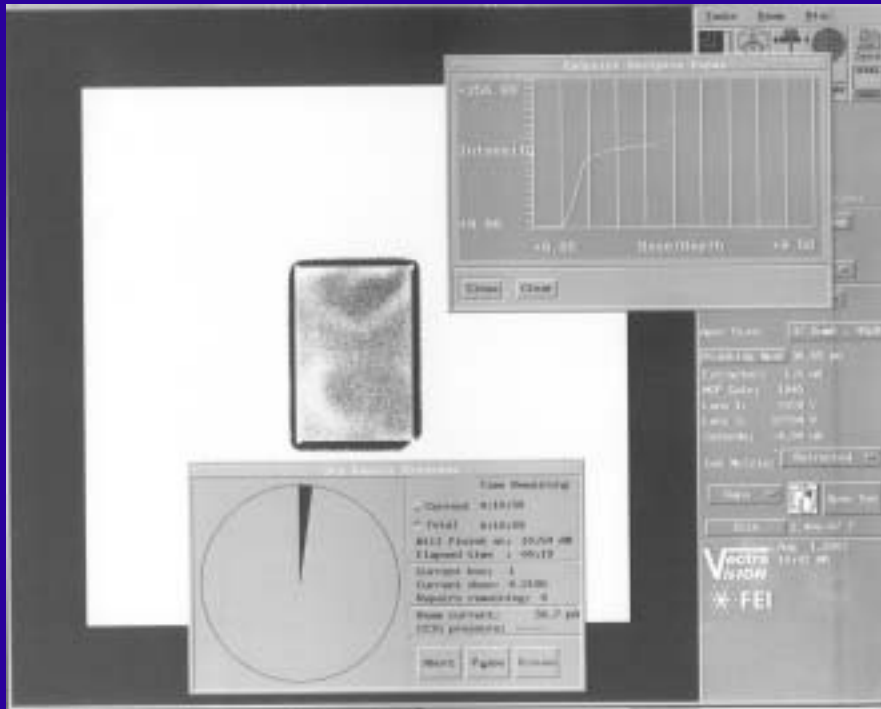
## Retracted GAE nozzle



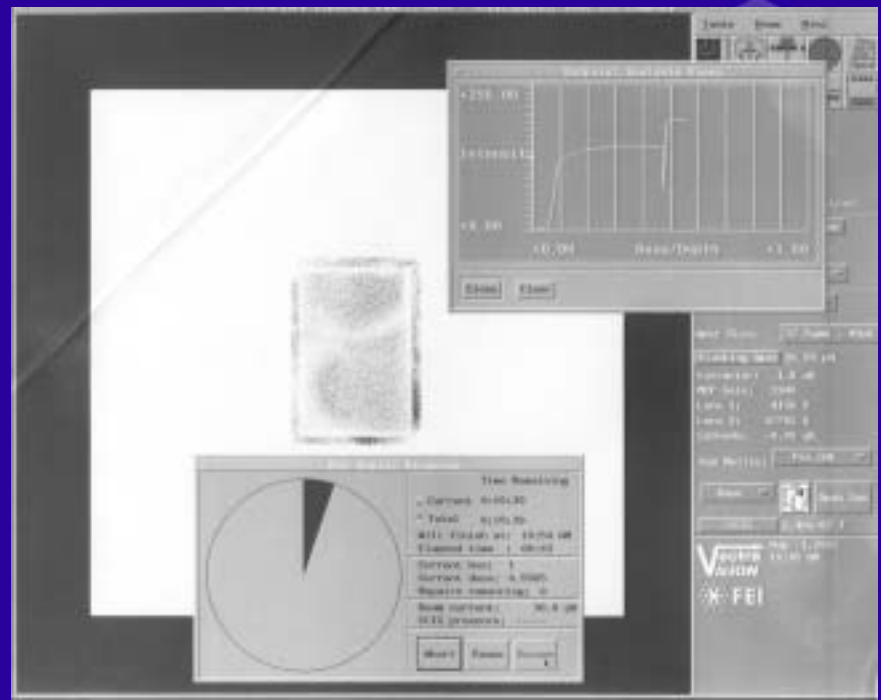
# Signal collection efficiency, Se-

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## VIA milling, improved collection



VIA milling, standard collection



# Beam Placement Accuracy, High Aspect Ratio VIAs

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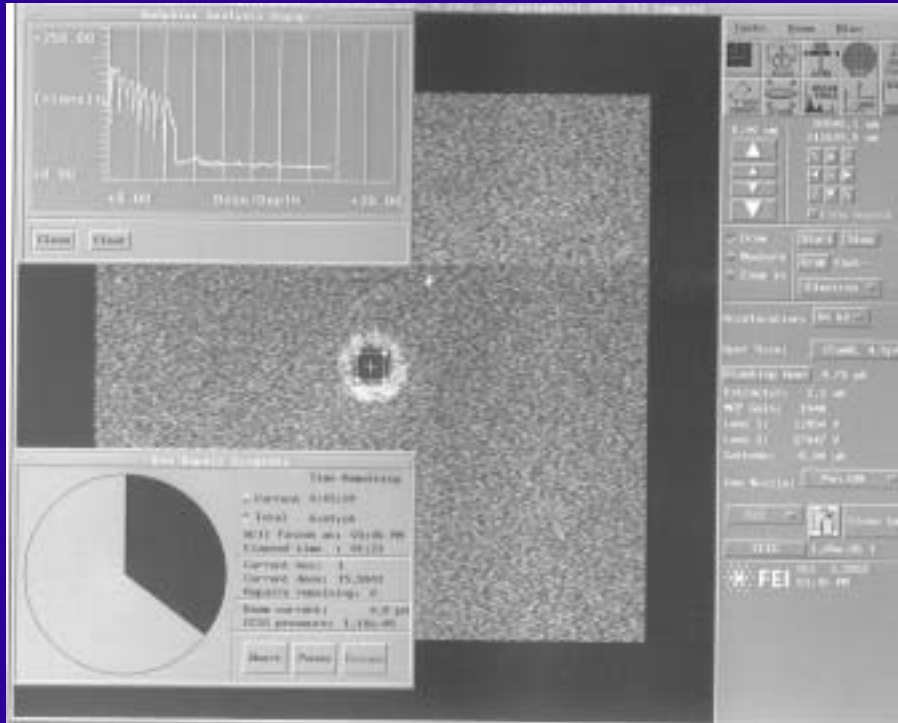
40:1 aspect ratio

FOV 15um, tilt 30 degrees

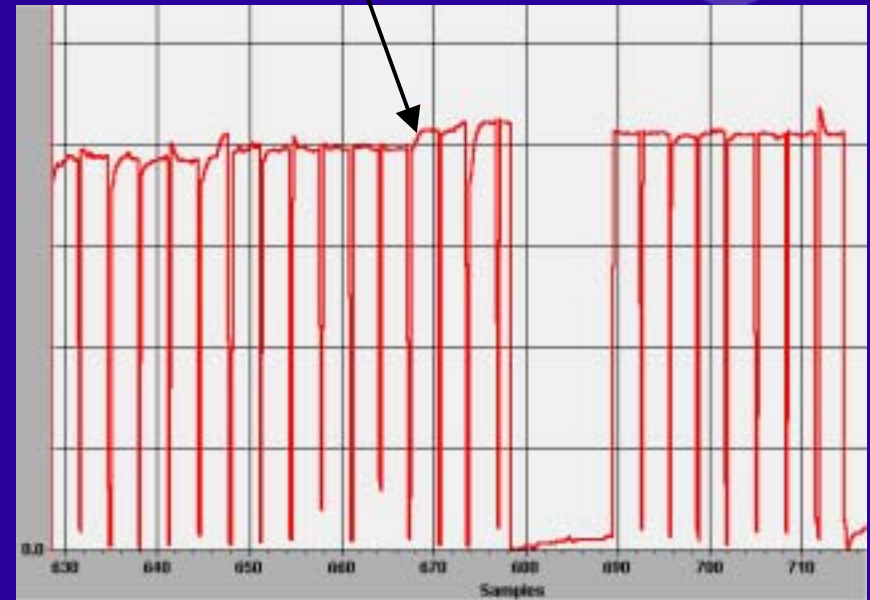


# HAR VIA Endpoint Detection

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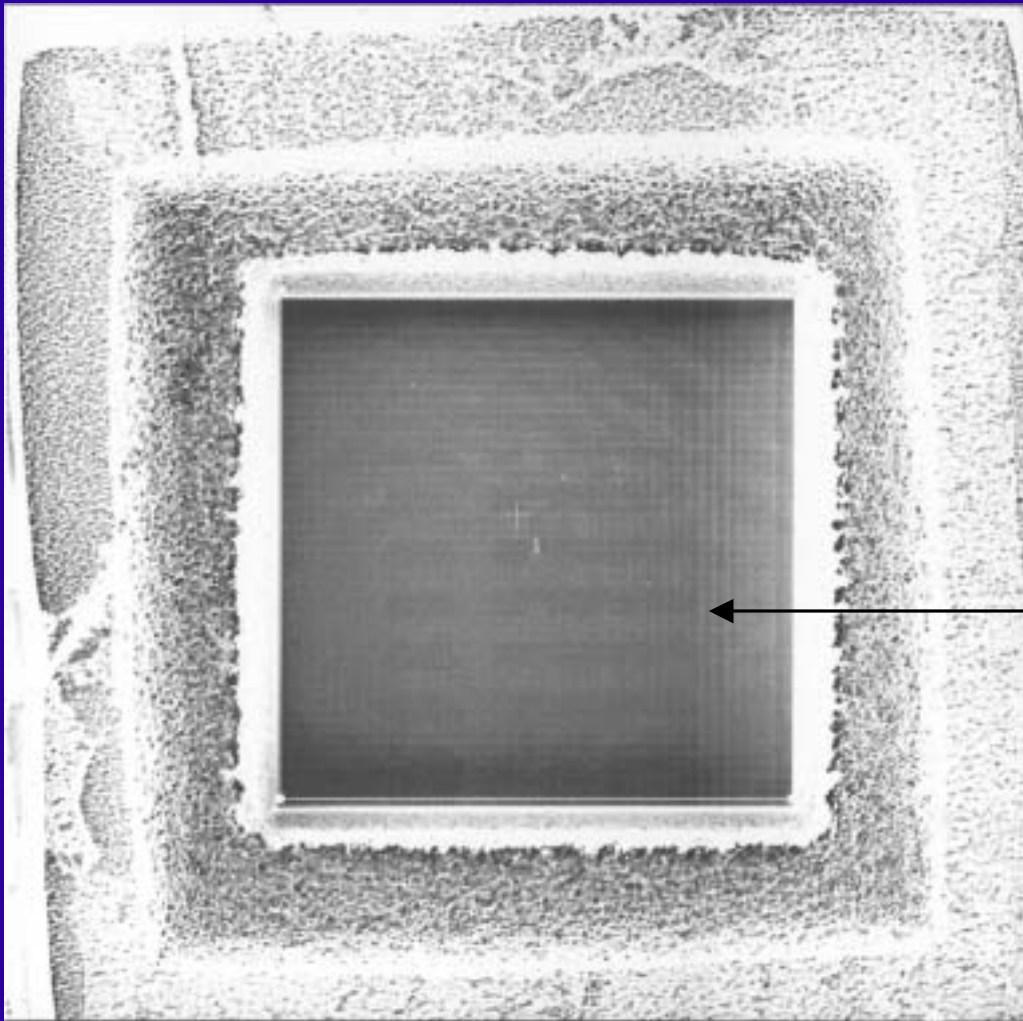
## Stage Current Endpoint in Metal



0.25um VIA milled through  
5um dielectric to metal  
20:1 aspect ratio with  
reliable endpoint detection

# Si trench Endpoint Detection.

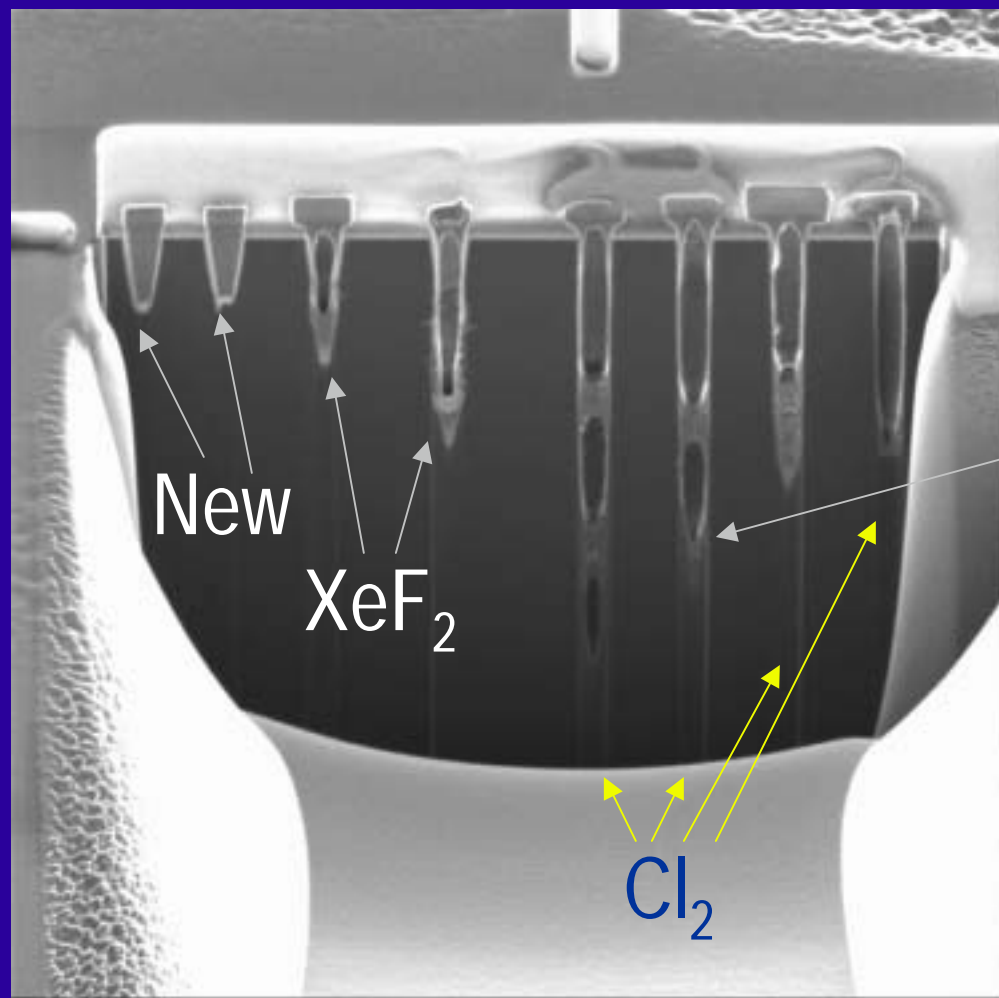
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- OBIC endpoint is reliably used
- Charge contrast endpoint also shown

# Matrix of 0.5 $\mu\text{m}$ High Aspect Ratio Mills

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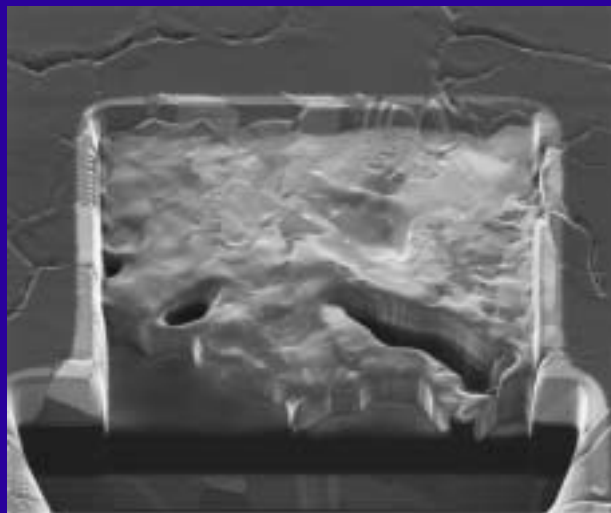
Cl<sub>2</sub> of 30:1 A/R

XeF<sub>2</sub> of 17:1 A/R

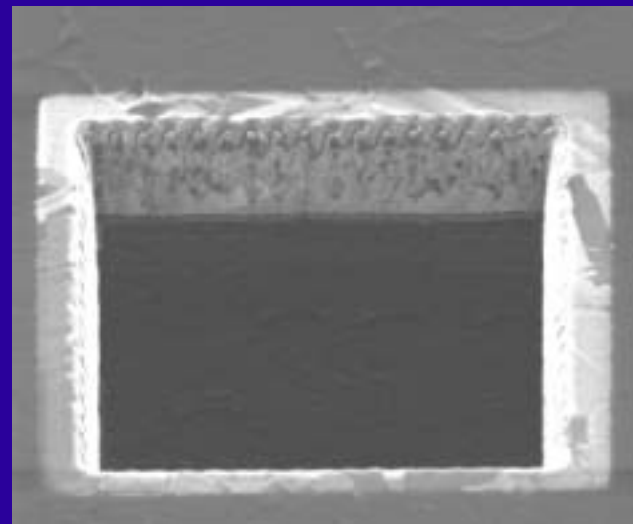


# Copper Interconnect and FIB

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Straight sputter with FIB



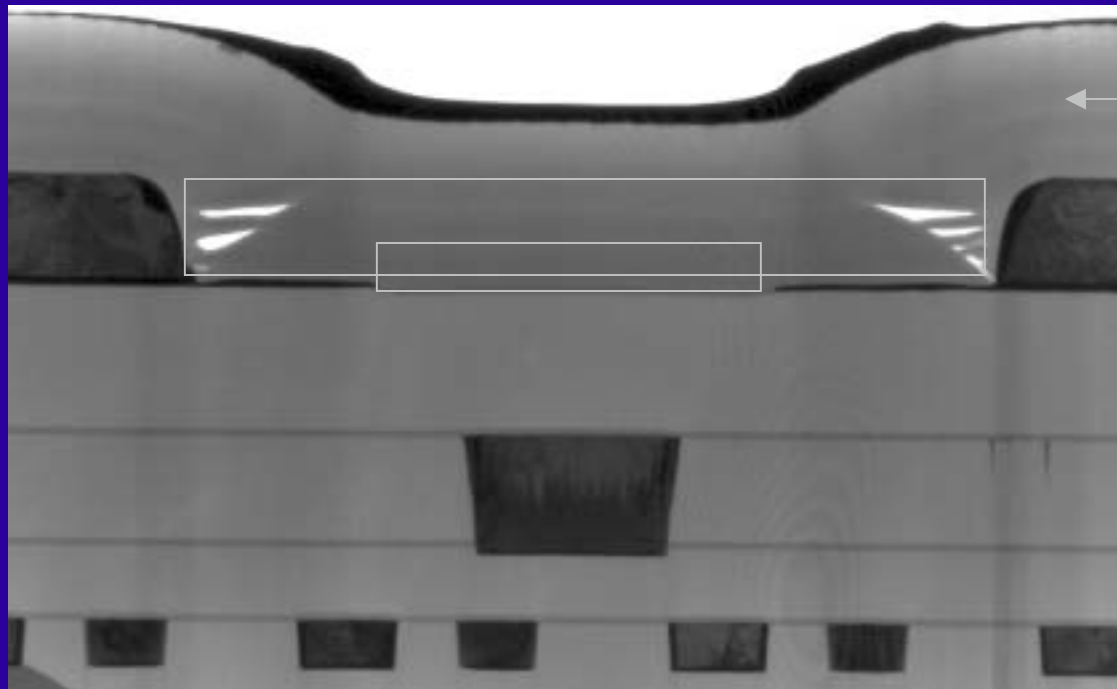
CoppeRx

# CoppeRx Capability

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TEM Image of copper removal with end point on dielectric (middle) and liner on edges



FIB SiO<sub>2</sub>

# Advanced materials

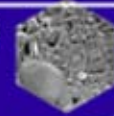
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- Low-k Dielectrics
  - » Carbon Doped Oxides
    - $\text{XeF}_2$  provides enhancement and control
  - » Organic material ?
- Filler layers
  - » New challenges

# Conclusion

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- Sub 130 nm circuit edit requires the following
  - » Very high aspect ratio VIA milling (> 20:1)
  - » Ultra sensitive endpoint techniques
  - » Backside editing
  - » Copper and low-k dielectric milling